

# Work Order ID 85559

January-15-14 8:17:15 AM

**\*85559\***

Page 1

Item ID: D205-634-143 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Wearplate 205/210/212/214/412/UH-1H  
 Start Date: 6/11/12 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 6/12/12 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: MLJ Date: 14-01-15 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D205-634	G

100		0.00							
<b>*100*</b>									
DC	Memo <u>MLJ</u>	0.00	DAS	<u>14-1-15</u>					<u>MLJ</u>
Document Control	Photocopy bluefile & type labels per PPP D205-634-143		6						
	CHG 003		9-89						

110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									

1x **DAS 28 9-89** 14-01-15 **DAS**

120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00	DAS	<u>14-1-15</u>					
Quality Control			6						
			9-89						

1x

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\*85559\*

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January-15-14 8:17:15 AM

Item ID: D205-634-143 Accept \*N900040100\* Setup Start \*NS1\*

Revision ID: Stop \*NS2\*

Item Name: Wearplate 205/210/212/214/412/UH-1H

Start Date: 6/11/12 Start Qty: 1.00 \*1\* Cust Item ID:

Required Date: 6/12/12 Req'd Qty: 1.00 \*1\* Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-634-143								
	Location: FG 128 B								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

1 \$ 14-01-15

14-01-15

14-01-15

# Picklist Print

January-15-14 8:17:19 AM

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Work Order ID: 85559

**\*85559\***

Parent Item: D205-634-143

**\*D205-634-143\***

Parent Item Name: Wearplate 205/210/212/214/412/UH-1H

Start Date: 6/11/12

Required Date: 6/12/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 11.09.26 new issue EC verified by:DD  
REV:B 13.03.21 AS PER ECN13-544 DD VERF:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4406-041		Manufactured	No				Each	4.0000		1			
<b>*D4406-041*</b>									**			DAS 28 9-89	14-01-15
Fwd Wearplate Assembly													
	DAS 6 9-89				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					FP002	4							
					104505	4				1X			DAS 31 9-89
D4406-043		Manufactured	No				Each	5.0000		1			
<b>*D4406-043*</b>									**			DAS 28 9-89	
Aft Wearplate Assembly													
	DAS 6 9-89				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					FP001	1							
					98748	1				1X			
					FP002	4							DAS 31 9-89
					104480	4							
AN4-45A		Purchased	No				Each	82.0000		8			
<b>*AN4-45A*</b>									**			DAS 28 9-89	
BOLT													
	DAS 6 9-89				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST515	12							
					122151	12							
					ST517	70							DAS 31 9-89
					m126176	20				8x			
					m126333	50							

# Picklist Print

January-15-14 8:17:19 AM

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Work Order ID: 85559

**\*85559\***

Parent Item: D205-634-143

**\*D205-634-143\***

Parent Item Name: Wearplate 205/210/212/214/412/UH-1H

Start Date: 6/11/12

Required Date: 6/12/12

Start Qty: 1.00

Required Qty: 1.00

D2570

Manufactured No

Each

532.0000

\*\*

16

DAS  
28  
9-89

14-01-15

**\*D2570\***

Bushing

DAS  
6  
9-89

Location

Loc Qty

Loc Code

FG	12	
88781	12	
ST011	520	
100371	88	
100870	122	
102439	79	
108538	196	
<u>110176</u>	35	

10x

DAS  
31  
9-89

MS21042L4

Purchased No

Each

4,892.000

\*\*

8

DAS  
28  
9-89

**\*MS21042L4\***

Locknut

DAS  
6  
9-89

Location

Loc Qty

Loc Code

GA	80	
m126333	80	
ST509	4000	
m127255	2000	
m127813	2000	
ST518	812	
<u>m127376</u>	812	

8x

DAS  
31  
9-89

D2579

Manufactured No

Each

23.0000

\*\*

4

DAS  
28  
9-89

**\*D2579\***

Crossbolt Spacer

DAS  
6  
9-89

Location

Loc Qty

Loc Code

LG001	23	
<u>105932</u>	23	

4x

DAS  
31  
9-89

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Shop Packet Print

Page 2

Item	634 -111	634 -141	634 -143	641 -011	Part Number	Description
	X				D205-634-111	SKIDTUBE INSTALLATION (STANDARD) WITH TRAINING WEARPLATE
	1	X			D205-634-141	REPLACEMENT SKIDTUBE WITH TRAINING WEARPLATE
			X		D205-634-143	TRAINING WEARPLATE KIT
	1			X	D205-641-011	GROUND HANDLING KIT
1		1			D2580-047	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14		1	1		D4406-041	* FWD WEARPLATE ASSEMBLY
15		1	1		D4406-043	* AFT WEARPLATE ASSEMBLY
16		8	8		AN4-45A	* BOLT
17		16	16		D2570	* BUSHING
18		8	8		MS21042L4	* NUT (OR MS21042-4)
19			4		D2579	* SPACER
20	1				D2571	SADDLE, FWD OUTSIDE
21	1				D2572	SADDLE, FWD INSIDE
22	1				D2573	SADDLE, AFT OUTSIDE
23	1				D2574	SADDLE, AFT INSIDE
24	8				AN4-51A	BOLT
25	16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	8				AN6-12A	BOLT
28	8				NAS1149D0668J	WASHER (AN960JD616)
29	16				AN4-6A	BOLT
30	32				NAS1149D0463J	WASHER (AN960JD416)
31	16				MS21042L4	NUT (OR MS21042-4)
32	4				D2747	SET SCREW
33	2				D3533-1	SET SCREW
40	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1				D3456-1	WASHER
43	1				MS21043-4	NUT
44	2				D3417-5	WASHER
50				1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4	AN4C46A	BOLT
53				8	D2570	BUSHING
54				4	MS21043-4	NUT (OR MS21042-4)
60	2				D2876	SADDLE SPACER
61	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH D2580-047 ASSEMBLY ABOVE

Work Order ID 85559

\*85559\*

June-11-12 7:02:46 AM

Item ID: D205-634-143

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Revision ID:

Item Name: Training Wearplate

Start Date: 6/11/12 Start Qty: 400

Required Date: 6/12/12 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Run Start \*NR1\*

Stop \*NR2\*

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
11N D205-634	G

100		0.00							
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\*100\*  
DC  
Document Control

Memo  
Photocopy bluefile & type labels per PPP D205-634-143  
CHG 002  
003 see attachment

110	Pick Kit	0.00							
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\*110\*  
Packaging  
Packaging

Memo

120	QC4- 100% Inspect kits for completeness	0.00							
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\*120\*  
QC  
Quality Control

Memo

MLJ 14-01-15

IX 28 14-01-15  
DAS 9:30

1

Part Number: D205-634-143

Description: TRAINING WEARPLATE

[illegible]